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said insulating film, said portion to become at least a channel region;

chystallizing [a] said semiconductor film [comprising amorphous silicon];

removing said insulating film;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film, said gate electrode having

tapered side edges; and

forming source and drain regions in said semiconductor film by ion doping.

6. (Amended)

method for fabricating a semiconductor device, comprising

the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating

surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film though said

insulating film, said portion [being] to decome at least a channel region;

crystallizing said semiconductor film;

removing said insulating film;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film; and

forming source and drain region in said semiconductor film by ion doping.

12. (Amended) A method for fabricating a semiconductor device, comprising the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating

surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film though said

insulating film, said portion [being] to become at least a channel region;

crystallizing said semiconductor film;

removing said insulating film;

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forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film, said gate electrode having tapered side edges; and

forming source and drain regions in said semiconductor film by ion doping through said gate insulating film.

(ultr)

18. (Amended) A method for fabricating a semiconductor device, comprising the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating

surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion [being] to become at least a channel region;

crystallizing sand semiconductor film by laser irradiation; [and]

removing said insulating film;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film, said gate electrode having

tapered side edges; and

forming source and drain regions in said semiconductor film by ion doping.

23. (Amended) A method for fabricating a semiconductor device, comprising the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating

surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film though said insulating film, said portion [being] to become at least a channel region;

crystallizing said semiconductor film by laser irradiation;

removing said insulating film;

forming a gate insulating Nm on said semiconductor film;

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forming a gate electrode on said gate insulating film; and forming source and drain regions in said semiconductor film by ion doping which is performed through said gate insulating film.

29. A method for fabricating a semiconductor device, comprising (Amended) the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating

surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through

said insulating film, said portion [being] to become at least a channel region;

crystallizing said semiconductor film by laser irradiation;

removing said insulating film;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film; and

forming source and drain regions in said semiconductor film by ion doping.

Please add new claims as follows:

.A method for fabricating a semiconductor device, comprising the steps of:

forming a semiconductor film on an insulating surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through

said insulating film, said portion to become at least a channel region;

removing said insulating film;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film; and

forming source and drain regions in said semiconductor film by ion doping.

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- 35. A method according to claim 34 wherein said source and drain regions are formed by said ion doping with at least one of phosphorus and boron.
- 36. A method according to claim 34 wherein said semiconductor film has a thickness of 50 to 150 nm.

37. A method for fabricating a semiconductor device, comprising the steps of:
forming a semiconductor film on an insulating surface;
forming an insulating film on said semiconductor film;
introducing boron into at least a portion of said semiconductor film through
said insulating film, said portion to become at least a channel region;

removing said insulating film;

forming a sate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film, said gate electrode having tapered side edges; and

forming source and drain regions in said semiconductor film by ion doping.

- 38. A method according to claim 37 wherein said source and drain regions are formed by said ion doping with at least one of phosphorus and boron.
- 39. A method according to claim 37 wherein said semiconductor film has a thickness of 50 to 150 nm.
- 40. A method according to claim 37 wherein said forming said gate electrode is performed by a wet etching.

41. A method for fabricating a semiconductor device, comprising the steps of:
forming a semiconductor film on an insulating surface;
forming an insulating film on said semiconductor film;
introducing boron into at least a portion of said semiconductor film through

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said insulating film, said portion to become at least a channel region;

removing said insulating film;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film;

forming source and drain regions in said semiconductor film by ion doping through said gate insulating film.

- 42. A method according to claim 41 wherein said source and drain regions are formed by said ion doping with at least one of phosphorus and boron.
- 43. A method according to claim 41 wherein said semiconductor film has a thickness of 50 to 150 nm.
- 44. A method according to claim 1 wherein said insulating film has a thickness of 10-500 nm.
- 45. A method according to claim 6 wherein said insulating film has a thickness of 10-500 nm.
- 46. A method according to claim 12 wherein said insulating film has a thickness of 10-500 nm.
- 47. A method according to claim 18 wherein said insulating film has a thickness of 10-500 nm.
- 48. A method according to claim 23 wherein said insulating film has a thickness of 10-500 nm.
- 49. A method according to claim 29 wherein said insulating film has a thickness of 10-500 nm.

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- 50. A method according to claim 34 wherein said insulating film has a thickness of 10-500 nm.
- 51. A method according to claim 37 wherein said insulating film has a thickness of 10-500 nm.
- 52. A method according to claim 41 wherein said insulating film has a thickness of 10-500 nm.
- 53. A method for fabricating a semiconductor device, said semiconductor device having at lest one thin film transistor comprising a semiconductor film formed adjacent to a gate electrode with a gate insulating film therebetween, said method comprising the steps of:

forming said semiconductor film over a substrate;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion becoming at least a channel region of said thin film transistor; and removing said insulating film

- 54. A method according to claim 53, wherein said semiconductor film has a thickness of 50 to 150 nm.
- 55. A method for fabricating a semiconductor device, said semiconductor device having at least one thin film transistor comprising a semiconductor film formed adjacent to a gate electrode with a gate insulating film therebetween, said method comprising the steps of:

forming said semiconductor film over a substrate;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion becoming at least a channel region of said thin film transistor;

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removing said insulating film; and forming source and drain regions in said semiconductor film by ion doping.

- 56. A method according to claim 55, wherein said semiconductor film has a thickness of 50 to 150 nm.
- 57. A method according to claim 55, wherein said source and drain regions are formed by said ion doping with at least one of phosphorus and boron.
- A method for fabricating a semiconductor device, said semiconductor device having at least one thin film transistor comprising a crystalline semiconductor film formed adjacent to a gate electrode with a gate insulating film therebetween, said method comprising the steps of:

forming a semiconductor film comprising amorphous silicon over a substrate; forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion becoming at least a channel region of said thin film transistor;

crystallizing said semiconductor film;

removing said insulating film; and

forming source and drain regions in the crystalline semiconductor film by ion doping.

- 59. A method according to claim 58, wherein the crystallizing step is performed by a laser irradiation.
- 60. A method according to claim 58, wherein said semiconductor film has a thickness of 50 to 150 nm.
- 61. A method according to claim 58, wherein said source and drain regions are formed by said ion doping with at least one of phosphorus and boron.

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